



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3558-11
Job Sheet 172830



Part No: D3558-11

Job Qty: 4 ea

Part Name: Gasket Aft Center



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/10/18	0.00	0.00	Start Up Waterjet		SC 18/02/27
100	Waterjet	4 pcs		3/12/18	0.00	0.20	Waterjet1		SC 18/02/27
110	QC	4 pcs		3/12/18	0.00	0.00	QC2 Waterjet-2		SC 18/02/27
120	QC	4 pcs		3/12/18	0.00	0.00	QC8-2		38 FEB 28 2018
130	Packaging	4 pcs		3/12/18	0.00	0.00	Packaging3	FP001	BEB 18-03-01
140	QC21-SA	4 Ea		3/12/18	0.00	0.00	QC21		med 18/03/01

Job BOM

Part / Item	Component Name	Quantity	Operation
MNEO60S.063	Neoprene Sheet 0.063	2.6160 sf (.654 ea)	90-Start up Operation

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	3	31	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td></td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐		
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Date : _____	Step #: _____	QTY Effective : _____																			
Description Work Order Deviation																					

Root Cause		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐
Design ☐	Operator ☐	Bending ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wa ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	

Complete/Unqualified ☐	Weld ☐	Over/Under tolerance ☐
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Countersink ☐	Out of Sequence ☐	Part Lost/Missing ☐
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	Misaligned/off center ☐	Misread ☐
		Turning Sequence ☐

OTHER : _____

12) Approval _____
 ed By _____
 Supervisor _____
 fication _____
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 g _____
 ons _____

DART
 AEROSPACE
 Container No: S046166
 Part: D3558-11
 Job No: 172830
 Serial No/Batch: S046166
 Revision: _____
 Inspector: _____
 Date: 02/27/18

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 Email: sales@dartaero.com
 www.dartaerospace.com

WORK ORDER NON-CONFORMANCE / UPDATE

AEROSPACE

QA Closed:

Date:

Work Order update only

☐

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